

TECH NOTE 002

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HOLDEN V6 3.8Ltr SOLID FLYWHEEL

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Instructions to replace Dual Mass Flywheel with Solid Type Flywheel.

Remove gearbox and clutch kit as well as the old dual mass flywheel from the crank as per normal practice.

NOTE

The new flywheel and clutch kit is a matched set and must be used as a complete set.

1. Clean crankshaft flange and mating surface on flywheel.
2. Align new flywheel with dowels in crank. (NOTE: Later models locate on a flange on the crank and have no dowels. Ensure both holes of flywheel and crankshaft are correctly aligned, as two holes have different centre-to-centre specifications.)
3. Apply Loctite 501 or equivalent to the new short crank bolts supplied and torque down to 18-22Nm then retighten a further 80⁰ to 90⁰ turn angle.
4. The remainder of the procedure as per normal fitting practices.