

## TECH NOTE 034

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EXEDY REF : - 034

## Holden Commodore V6 VS II - VE

Flywheel to crankshaft Bolt specifications: -

### Commodore VS II - VE V6 :-

The bolts supplied in this kit replace the original bolts used to secure the flywheel to the crankshaft.

The bolts are torque to yield in design, and should not be reused.

Dual mass flywheel: - 18-22Nm then tighten a further 80 - 90 degrees.

Solid Steel flywheel: - 18-22Nm then tighten a further 80 - 90 degrees.

*To prevent oil leakage from the crankcase that can cause contamination of the clutch, apply thread sealer to bolts before installation.*



**EXEDY**  
No.1 for Clutch