

TECH NOTE 034

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EXEDY REF:034

Holden Commodore VS-VY V6

Flywheel to crankshaft Bolt specification: -

Commodore VS-VY V6 3.8 Ltr: -

The bolts supplied in this kit replace the original bolts used to secure the flywheel to the crankshaft.

The bolts are torque to yield in design, and should not be reused.

Dual mass flywheel: - 18-22Nm then tighten a further 80 - 90 degrees.

Solid Steel flywheel: - 18-22Nm then tighten a further 80 - 90 degrees.

To prevent oil leaching from the crankcase that may cause contamination of the clutch, apply suitable thread sealer to bolts before installation.