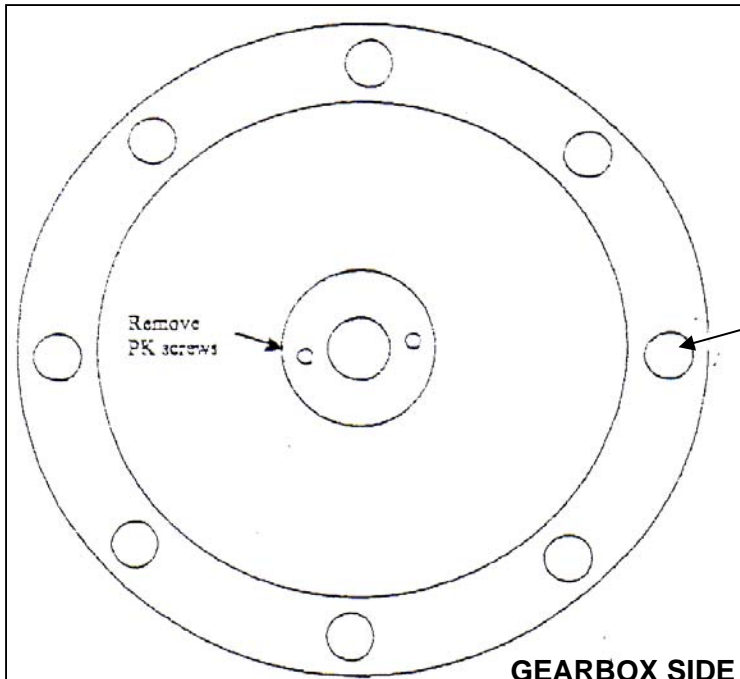


TECH NOTE U

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FLYWHEEL RING GEAR RE-USE

ENGINE SIDE

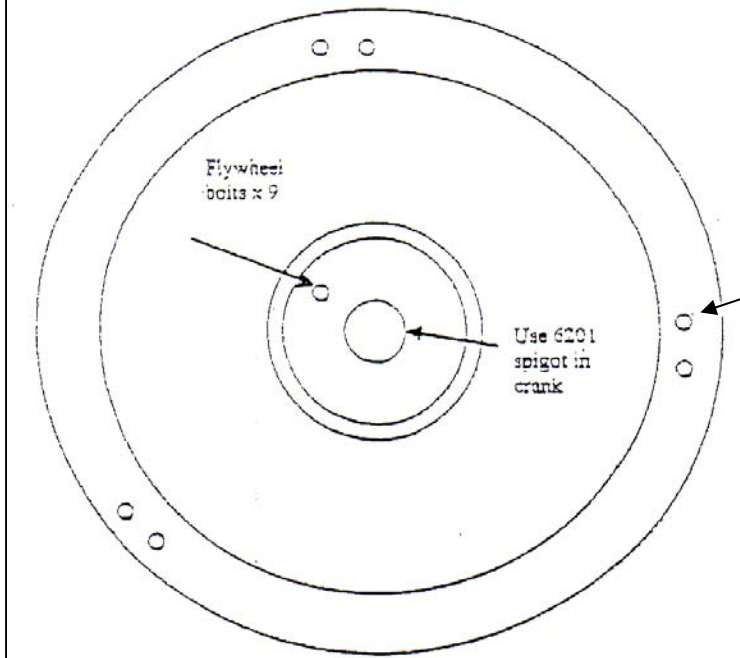


Drill the head of aluminium rivets using half-inch drill. Then, the ring gear will fall off. Drill rivets off the back of the ring gear, and fit to new flywheel by the heat shrink method.

IMPORTANT-

It is recommended that the ring gear be secured by 3 off 30mm equally spaced tack welds.

GEARBOX SIDE



Remove dowels from dual mass flywheel and relocate in the new flywheel.

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